River Ridge Academy

Injection Grouted Micro Piles

Palmetto Gunite Construction Co., Inc.

November 2019





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Geotechnical Pile Design



November 18, 2019

Mr. Chris Pettit M. B. Kahn Construction Co., Inc. 148 ½ East Bay Street Charleston, S.C 29401

Subject: Micropile Geotechnical Design Submittal – River Ridge Academy

Dear Mr. Chris Pettit,

Palmetto Gunite Construction Company, Inc. has completed the geotechnical micropile design for the 400 and 600 Wing Additions at the River Ridge Academy in Bluffton, South Carolina. The geotechnical soil information was derived from the Terracon CPT Sounding C1_RRA dated November 8, 2019. The structural loading information that was used to design the micropiles were from Michael M Simpson & Associates, Inc. 'River Ridge Academy Addition' dated August 1, 2019. This submittal will include the recommendations for the micropile size and depth based on the provided information provided to Palmetto Gunite Construction Company.

Project Information

This project is located at the River Ridge Academy at 3050 River Ridge Drive in Bluffton, South Carolina. The project additions include constructing additions to the 400 and 600 wings of the school. The structural loads that will were provided to Palmetto Gunite are shown in the table below.

Geotechnical Load	Required Allowable Capacity (kips)
Axial Compression	32

Subsurface Conditions

The geotechnical data on the soil conditions were derived Terracon CPT Sounding C1_RRA dated November 8, 2019. The CPT sounding and location plan are attached to the submittal. The upper 24 feet consisted of loose to medium dense sands. Very soft to soft clays extend below the sand to a depth of approximately 32 feet below the existing grade.

From a depth of 32 feet until 38 feet below the existing grade was a dense sand layer. A medium stiff sandy clay layer extends until a depth of 42 feet below the existing grade. From a depth of 42 feet below grade to the termination and refusal of the CPT sounding at 49 feet below the existing grade, a dense sand layer was encountered. The groundwater was estimated to have been 7 feet below the existing grade at the time of exploration.

Micropile Installation Information

The micropiles that will be installed will consist of TITAN Injection Bore (IBO) 40 / 20 steel rods manufactured by Ischebeck. The micropiles will have a modified 150 mm diameter cutting head which will result in installing micropiles with a diameter of 8 inches. The TITAN IBO steel rods should have a yield stress of approximately 85.6 kips per square inch (ksi). The Technical data is presented in the attached Appendix.

The order of the construction activities for the installation of micropiles are as follows:

- Drilling the TITAN IBO rod into the ground with a rotary drill and pumping a lean cementitious grout to remove the soil cuttings;
- Once final depth has been achieved and the micropile bore hole is cleaned, a high strength cementitious grout with a minimum 28-day compressive strength of 4,000 pounds per square inch (psi) is injected through the rod and displaces the drilling grout.

Recommendations for Micropile Design

Based on the required axial compression loading, an 8-inch diameter micropile was analyzed for this project. A Factor of Safety of 3.0 was used to derive the allowable axial capacities since there will not be a load test performed for this project. The design length for the 8-inch micropile was 50 feet below the existing grade. The table below shows the allowable axial capacities.

Geotechnical Load	Allowable Capacity (kips)
Axial Compression (8" pile)	37

The micropile calculations are attached to this submittal.

Limits of Submittal

All recommendations in this submittal were developed on the information provided in the subsurface investigation by Terracon Consultants and the documents and email comments from M. B. Kahn Construction Company. If any information stated in this submittal is not accurate or project information change / becomes available, Palmetto Gunite Construction Company must be contacted in writing and must review the micropile design to determine if the design still satisfies all project requirements. If soil conditions are encountered during micropile construction that vary from the geotechnical report, Palmetto Gunite Construction Company should be notified and additional testing maybe required.

This submittal has been prepared exclusively for the use of our client for specific application to this project in accordance with generally accepted geotechnical practice. No warranties, either expressed or implied, are intended or made.

Please contact us if you have any questions about this submittal. We appreciate the opportunity to work on this project with you.

Sincerely,

Palmetto Gunite Construction Company, Inc.

William Snow, Jr., P.E. Senior Project Engineer South Carolina: P.E. – 33973





Appendix

Exhibit A: ISCHEBECK TITAN Technical Data Exhibit B: Boring Location Plan Exhibit C: CPT Sounding C1_RRA Log Exhibit D: Micropile Calculations

Exhibit A

ISCHEBECK TITAN Technical Data

Micropiles









TM

Con-Tech Systems Ltd.

- BO®: Injection BOring
- The piling solution for difficult ground conditions
- No harmful vibrations or noise
- Easily installed in confined spaces
- Micropiles with capacities up to 1169 kips (5200 kN)

CTS/TITAN IBO® Micropiles

ISCHEBECK

CTS/TITAN IBO[®] (Injection BOre) piles are ideally suited as micropiles, otherwise known as anchor piles, mini piles or root piles (pali radice).

CTS/Titan IBO[®] micropiles consist of a continuously threaded, hollow bar as reinforcement tendon, combined with a Portland Cement grout body of a minimum 3.63 ksi (25 N/mm²) strength. The rough, profiled surface of the grout body transfers tension and/or compression loads to the ground.

CTS/TITAN micropiles comply in Europe with DIN 4128, EAU E 28 and final draft CEN/TC288/WG/8 specifications and in North America with FHWA recommendations FHWA-SA-97-070. The material of the hollow bar, as well as the thread deformations comply with **ASTM A-615**.

Advantages over conventional piles

- Works in compression and tension
- Does not require temporary casing
- Improved mechanical ground/grout interaction reduces overall depth
- Dramatically increased production rates
- Lightweight rotary percussive drilling equipment
- Easily installed in confined spaces
- Permits top down mini jet grouting in saturated clays and silts complete with rebar
- Perfect for structural repairs and underpinning
- Remote de-coupling unit facilitates underwater piling from barges or drill platforms
- Injection bored CTS/TITAN micropiles provide a range of working loads from 29.7 kips (132 kN) to 1,169 kips (5,200 kN)
- · No harmful vibrations or noise
- Minimal spoil

2

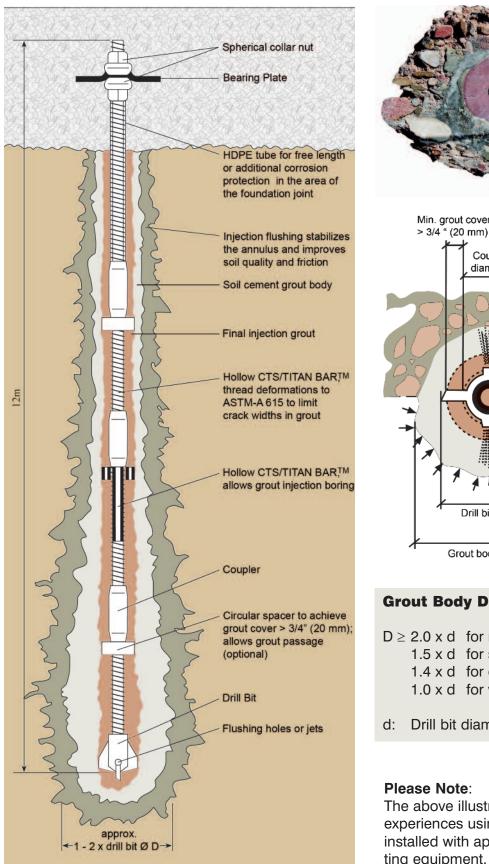




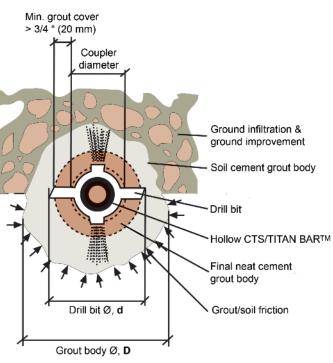


CTS/TITAN IBO® Micropiles

ISCHEBECK TAN



Cross section of exhumed CTS/TITAN IBO[®] micropile



Grout Body Diameter, D, in different Soils

 $D \ge 2.0 \text{ x d}$ for medium & coarse gravel

- 1.5 x d for sand & gravelly sand
- 1.4 x d for cohesive soil (clay, marl)
- 1.0 x d for weathered rock
- d: Drill bit diameter

The above illustration is based on actual tests and experiences using the CTS/TITAN IBO[®] system installed with appropriate drilling and grouting equipment.

Micropiles for new foundations



Reticulated Micropile Wall

Owner: CN Rail Contractor: Geo-Foundations Contractors Inc. Location: Ontario, Canada

Installation of an array of 125 micropiles 39.4' (12 meters) deep, with half of them vertical while the other half are inclined towards the core of the embankment. The piles are then tied into a 203' (62 meter) long reinforced concrete beam. Project was completed without interruption to the rail traffic.





Phoenix Sky Harbor Airport Terminal 4 Expansion

Contractor: Scheffler Nevada Corp. Location: Phoenix, AZ

 $\ensuremath{\mathsf{CTS}}\xspace/\ensuremath{\mathsf{TITAN}}\xspace$ IBO $\ensuremath{\mathsf{R}}\xspace$ micropile foundation

Obermann Grouting Stations

VS 110 (left) and VS 63 grouting stations for flushing and grouting of micropiles



Micropiles for structural underpinning



The White Sands of La Jolla

Owner: Southern California Presbyterian Home Owners Contractor: Condon Johnson, San Diego, CA Location: La Jolla, CA

Underpinning of soil nail shoring wall



Titan Micropiles for Underpinning

General Cont.:Levine Builders Engineer: Mueser Rutledge Consulting Engineers Found. Cont.: Moretrench Location: New York City, NY

Moretrench installed hollow CTS/TITAN BARS[™] 40/16 at 28 locations for micropiles. The 55' (17 m) long micropiles, underpin a turn of the century, two story, brick warehouse. The underpinning was necessary because of excavation work for the construction of a new building adjacent to the existing warehouse.



For retrofitting & seismic upgrade



Utah State Capitol Building

Contractor:	Becho Inc.
Engineers:	Geotechnical Design
	Services INC.
Location:	Salt Lake City, Utah

Largest micropile installation in the USA (over 3000) for seismic baseisolation and restoration.







LDS Church Temple Square

Owner:	LDS Church
Contractor:	Becho Inc.
Engineers:	Geotechnical Design
_	Services INC.
Location:	Salt Lake City, Utah

Tabernacle seismic upgrading and renovation using CTS/TITAN IBO® micropiles.



Micropiles for tower bases



Wind Turbine Tower Foundations

Contractor:

Pacific Industrial Electric, Brea CA

Wind turbine foundations for NEG-MICON 54/950 kW wind turbine generators on 180' (55 m) towers using CTS/TITAN IBO[®] 52/26 anchors for micropiles.



Foundation of Blast Resistant Enclosures

Numerous Job-Sites

Security tower bases using CTS/TITAN IBO $^{\mathbb{R}}$ 73/45 anchors for micropiles.





Internal carrying capacity

The internal carrying capacity is influenced by friction behavior, crack width limitation and corrosion protection. The reinforcement type thread of the hollow CTS/TITAN BAR[™] conforms to ASTM A-615 and other international standards. The related rib area of 0.13 is very close to the maximum values for reinforcing bars. Consequently, optimum bond is achieved as in reinforced concrete. **This is a unique feature of the CTS/TITAN IBO**[®] **micropile.**

Corrosion protection

As with reinforced concrete these ribs induce a uniform crack distribution in the grout. Investigations by the University of Munich on excavated grout bodies reinforced with hollow CTS/TITAN BARS[™] 30/11 have shown that up to 125% of the design load (according to DIN) the characteristic crack widths are below the permissible value of 0.004" (0.1 mm) as required by ASTM A-615 and other international standards. This proves that the system complies with DIN 4128 9.2 and that the corrosion protection with minimum grout cover of 3/4" (20 mm), as with reinforced concrete, is sufficient for permanent piles

Internal carrying capacity fully utilized

The internal carrying capacity derived from the yield load can be fully utilized for permanent tension piles.

External carrying capacity

For the dimensioning of the load bearing length, L , of a pile with grout body diameter, D, the external carrying capacity is critical. It is determined by the ultimate soil friction, q_{Sk} , the surface area of the grout body and a safety factor, according to DIN 4128 table 2.

End bearing capacity of the CTS TITAN $IBO^{\textcircled{R}}$ micropile can be ignored. Ultimate skin friction values should be derived from site investigations and tests. DIN (German Industrial Standard) V 1054-100 table F1 offers conservative q_{sk} values for some soil types:

Turne of april	Ultimate skin friction q _{sk}			
Type of soil	psi	kN/m ²		
Medium to coarse gravel ¹⁾	29	200		
sand and gravelly sand ¹⁾	21.75	150		
cohesive soil ²⁾	14.5	100		
	ksi (10MN/m ²) psi (100 kN/m ²)			

Buckling

According to DIN 4128 9.3 calculations for buckling have only to be done if the undrained shear strength of the soil Cu is below 1.45 psi (10 kN/m^2) . Critical cohesive soils according to E9 EAU are:

Tune of Soil	Shear Strength Cu			
Type of Soil	psi	kN/m ²		
clay, soft & easily kneadable	1.45 - 3.6	10 - 25		
loam, soft	1.45 - 3.6	10 - 25		
chalk	1.45 - 7.25	10 - 50		
clay	1.45 - 2.9	10 - 20		
peat	0.73 - 1.45	5 - 10		

For references on standards and principal tests performed, please contact us or visit our Web-Site at **www.micro-piles.com**.



Calculation example



Load bearing length, L, for tension or compression piles

$$\mathsf{L} = \frac{\mathsf{F}_{\mathsf{W}} \cdot \mathsf{S}}{\pi \cdot \mathsf{D} \cdot \mathsf{q}_{\mathsf{sk}}}$$

Fw	Safe working load
S	Safety factor
π	3.142
D	Grout body diameter
q _{sk}	Ultimate skin friction

Example:

Required load:	22.5 kips
Material:	sand
Drill bit diameter, d:	4.4"
Ultimate skin friction q _{sk}	21 psi

1) Grout body diameter, D: $D = d \cdot (enlargement factor for sand)$ The enlargement factor for sand is 1.5 (please see page 3).

2) Load bearing length, L:

 $L = \frac{(22.5 \text{ kips } \cdot 1000) \cdot 3}{\pi \cdot (4.4 \text{ inch} \cdot 1.5) \cdot 21 \text{ psi}}$

 $L \geq 155$ inch = 12.9 ft

Load bearing capacity, F_{CP}, of compression only piles

Compression only piles have the ability to spread the load over the steel section and the grout body as a composite pile.

Example:

CTS/TITAN BAR™	52/26
Outer bar diameter	2"
Ultimate strength of bar, F U	209 kips
Drill bit diameter, d	6.9"
Enlargement factor for ground	
(conservative estimate)	1
Grout compressive strength G	2
after 28 days	5.8 ksi

Load taken on grout (conservative estimate)

$$\mathsf{F}_{\mathsf{G}} = \mathsf{A}_{\mathsf{G}} \cdot \frac{\mathsf{G}_{\mathsf{C}}}{4}$$

F_G A_G G_C Load taken on grout Grout area Grout compressive strength

The area of the grout is calculated as the area of the grout body minus the steel area. (In the example, the grout body diameter is assumed to be the same as the drill bit diameter):

$$A_{\rm G} = ((6.9)^2 - 2^2) \cdot \frac{\pi}{4} = 10.9 \cdot \pi \text{ inch}^2$$

Consequently, the load taken by the grout is

$$F_{\rm g} = 10.9 \cdot \pi \cdot \frac{5.8}{4}$$
 kips
 $F_{\rm g} \approx 50$ kips

The Design Load taken on steel, FS

$$F_s = F_U \cdot 0.6$$

becomes, with the ultimate strength F_U of the CTS/TITAN BARTM 52/26,

 $F_s = 125 \text{ kips}$

The total working load, F_{CP}, of the pile in this conservative estimate is

 $F_{CP} = F_G + F_S \approx 50 + 125$ kips or

 $F_{CP} \approx 175 \text{ kips}$

Please Note: These examples are applicable to CTS/TITAN IBO[®] micro piles only. Design requirements and safety factors may vary.

1 mm = 0.03937 in 1 m = 3.281 ft

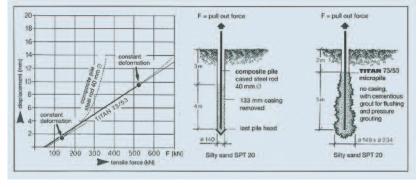
1 MPa = 0.145 ksi

1kN/m² = 0.02088 kips/sqft



Load deformation chart of 7m (23 ft) long grouted piles

Load deformations are compared in the same silty sand for a solid steel bar 40 mm (1 1/2") diameter with cased hole and a CTS/TITAN IBO[®] 73/53 (2 7/8" / 2 1/8") micropile with grout flushing W/C ratio 0.7 and final grout W/C 0.4 pressure grouted at max. 60 bar (870 psi).



Installation procedure for CTS/TITAN IBO® micropiles

To utilize the CTS/TITAN IBO[®] micropiles to their full potential, it is essential that they are installed properly. We do not advise using air instead of grout while drilling, as it will potentially lead to reduced skin friction of the finished pile. Please contact Con-Tech Systems Ltd. for best practices when installing CTS/TITAN $IBO^{\mathbb{R}}$ micropiles.

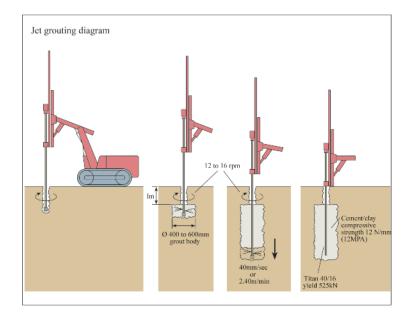
Mini jet grouting

In order to install a working micropile in plastic clays and/or silty (SPT 3-4) conditions, Ischebeck Titan mini jet grouted micropiles can be used.

The system involves installing the pile without grout for the first 3 feet (1 meter) and then injecting a grout mix with a W/C ratio in the range of 0.8, at a grout pump pressure of up to 2900 psi (200 bar).

A grout body in the order of 15 3/4" (400 mm) to 23 5/8" (600 mm), with a compressive strength of 1.7 ksi (12 MPa) can be achieved in these ground conditions.

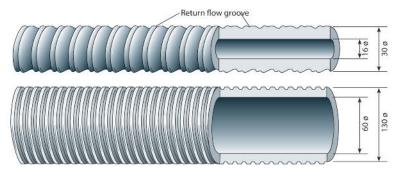
The 40/16 CTS/Titan IBO[®] micropile, together with a 4 3/8" (110 mm) hardened clay drill bit with adapted nozzles, is used for this application.





Product specifications

Ischebeck hollow CTS/TITAN BARTM type denotes external diameter of bar followed by its internal diameter. For example, a Titan 30/16 bar has an external diameter of 30mm and an internal diameter of 16mm.



Bar Type	Unit	30/16	30/14	30/11	40/20	40/16	52/26	73/56	73/53	73/45	73/35	103/78	103/51	127/111	130/60
Nom. outside dia.	mm	30	30	30	40	40	52	73	73	73	73	103	103	127	130
Nominal Inside dia.	mm	16	14	11	20	16	26	56	53	45	35	78	51	111	60
Ultimate load	kN	220	260	320	539	660	929	1194	1160	1630	1980	2282	3460	2400	7940
Yield Point	kN	180	220	260	430	525	730	785	970	1180	1355	1800	2750	1810	5250
Yield Stress	N/mm ²	471	557	583	592	597	546	555	594	522	500	572	500	603	550
Cross Section	mm ²	382	395	446	726	879	1337	1414	1631	2260	2710	3146	5501	3000	9540
Weight	kg/m	2.7	2.9	3.3	5.6	7	10	11.1	12.3	17.8	21.2	24.9	43.4	23.5	75
Thread direct.	-	left	left	left	left	left	left	right	right	right	right	right	right	right	right
Lengths	m	3/4	3/4	3/4	3	3	3	6.25	3	3	3	3	3	3	3

The ultimate load at yield (or the corresponding load which occurs at a constant elongation of 0.2%) was tested by MPA, (the material testing institute of the state of Northrhine Westfalia, Dortmund/Germany). This also applies to the cross sections. Above figures are valid for INOX anchors as well. The stresses mentioned were calculated from the load and cross section values of MPA.

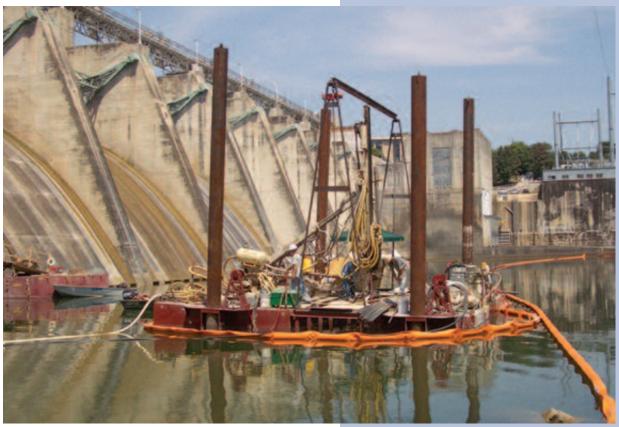
Key features

- 1. Utilization of a steel hollow bar as the tendon From the static point of view, a hollow bar is superior to a solid rod of the same cross sectional area with respect to bending moment, shear resistance and surface bond/friction.
- Hollow TITAN BAR[™] is manufactured from high yield micro alloy high quality structural steel offering high notch toughness > 39J. This steel is not affected by hydrogen embrittlement or by stress crack corrosion.

- The threads on hollow TITAN BARTM are formed much like the ribs on a reinforcing bar fabricated according to DIN 488 & ASTM-A 615. The deep Titan threads result in 2.4 times higher bond friction compared to standard drill steel coil-threads of R 32 (1¹/₄") or R 38 (1¹/₂")
- 4. Continuous threads guarantee the TITAN BARTM can be cut or coupled anywhere along its length. Cutting, extending, pre-stressing and load releasing on the tendon are possible. A thread pitch of 6° eliminates the need for locking nuts at each coupling.

1 mm = 0.03937 in 1 m = 3.281 ft 1 kN = 0.225 kips 1 N/mm² = 0.145 ksi 1 kg/m = 0.672 lbs/ft

Contacts



Con-Tech Systems Ltd.

Head Office and Western Division 8150 River Road **Delta, BC** V4G 1B5, Canada Toll Free: 1-888-818 4826 Fax: 604 946-5548

Plants: Delta, BC; & Blaine, WA

Eastern Division

4502 Hanna Drive Elizabethtown, ON K6T 1A9 Canada Tel: 613 342-0041 Fax: 613 342-0609

East Stroudsburg, PA USA Tel: (570) 872-9090 Fax: (570) 872-0901 Cell: (570) 807-9617

Charlotte, NC USA Toll Free: 1-866-848-6800 Cell: 704 506-8472 Cell: 727 992-4142

Plants: Elizabethtown, ON & Charlotte, NC

Tom Miller Dam, Texas, USA Owner: Lower Colorado River Authority Engineer: Freese and Nichols Contractor: Nicholson Construction

CTS/TITAN IBO® 40/20 Stitch Anchors , installed under Water

World Wide Web www.contechsystems.com

E-Mail <u>Western Division</u> ctswest@contechsystems.com

Eastern Division ctseast@contechsystems.com



Exhibit B

Boring Location Plan

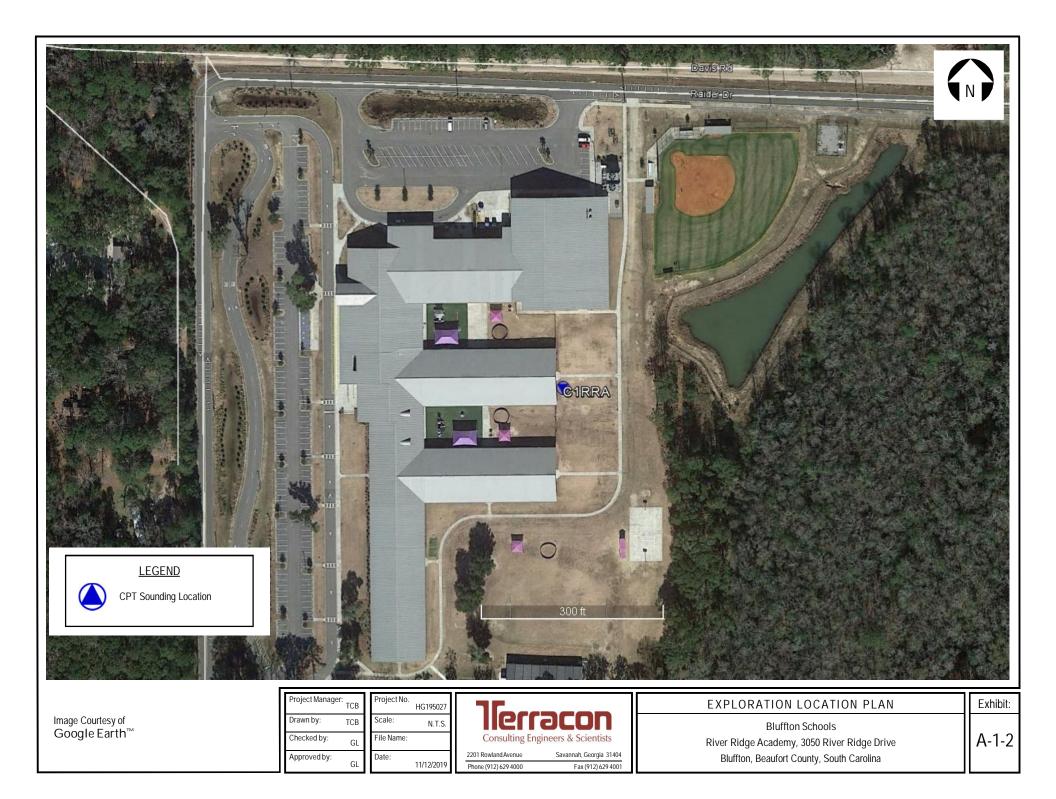


Exhibit C

CPT Sounding C1_RRA Log

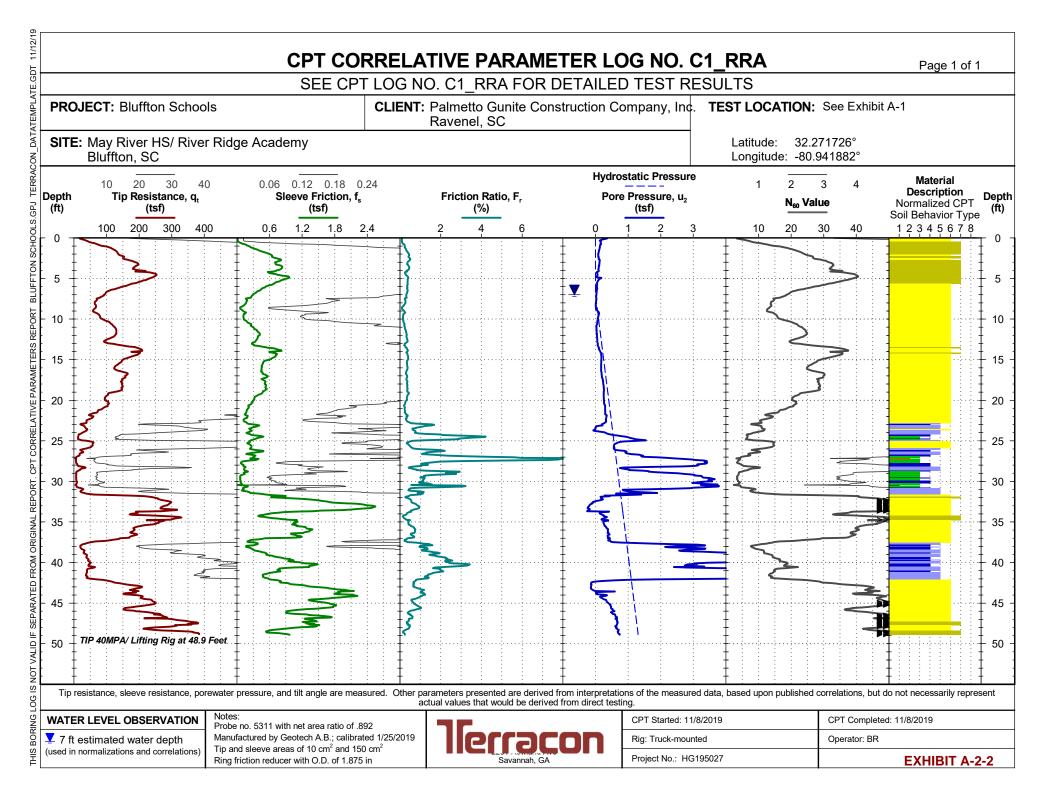


Exhibit D

Micropile Calculations

Micropile Calculations

Project: River Ridge Academy Date: 11/18/2019

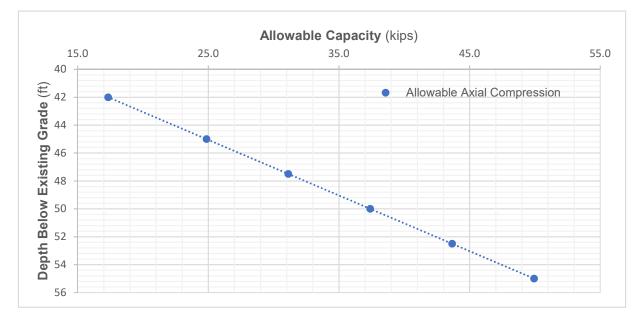
Soil Profile

*Soil Profile is based on CPT C1_RRA data provided by Terracon Consultants dated 11-8-19

Stratum	Soil Tyme	Top of	Bottom of	Friction	Cohesion	Bond Strength
Stratum	atum Soil Type		Layer (ft)	Angle (deg)	(ksf)	(psi)
1	Dense Sands	32	38	33	N/A	25
2	Medium Stiff Sandy Clays	38	42	N/A	0.72	5
3	Dense Sands	42	50	33	N/A	25

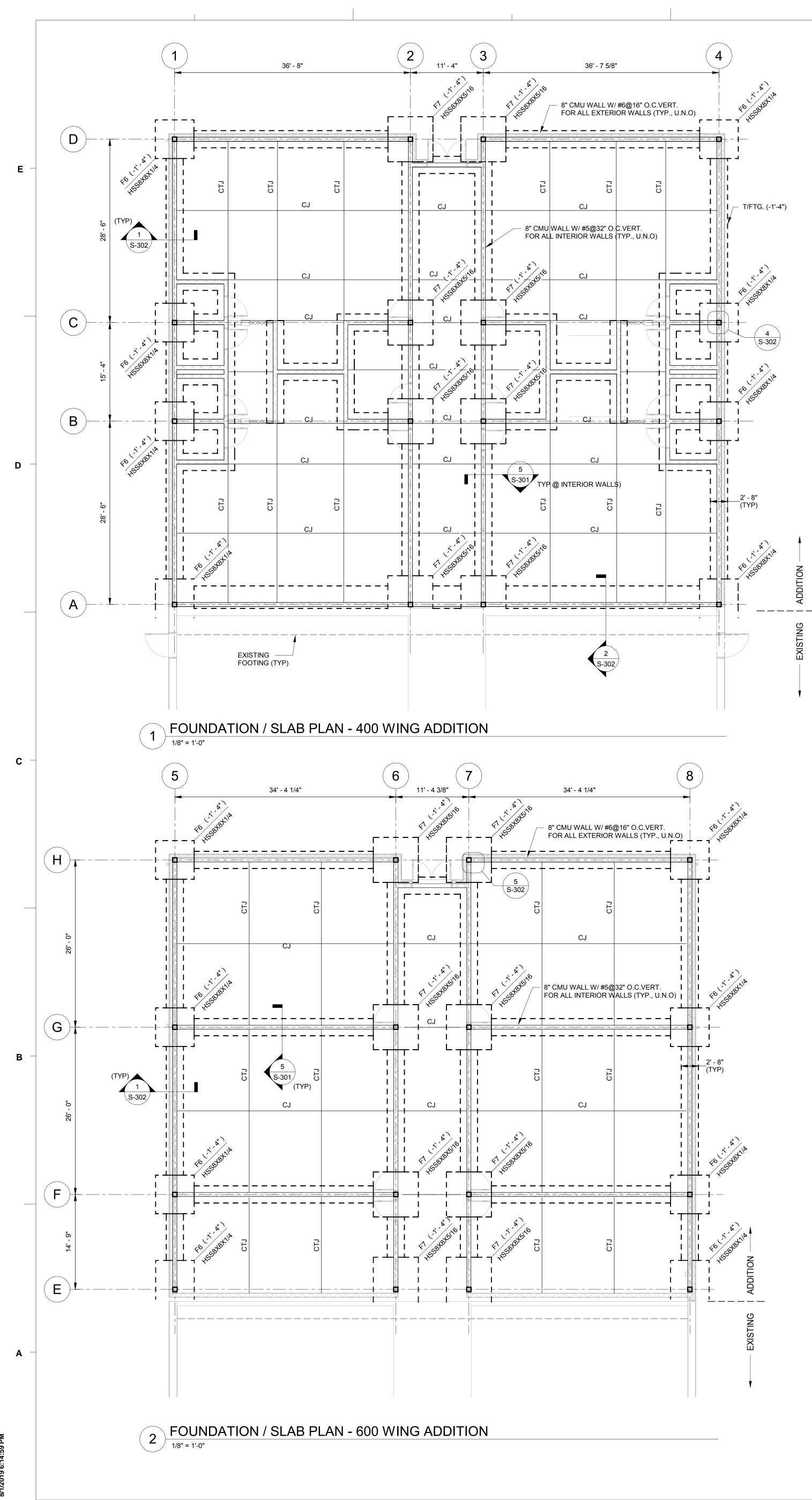
Axial Capacity

Pile Type	Allowable Axial Capacity (kips)	Total Length	Factor of
		(ft)	Safety
8-inch	37	50	3

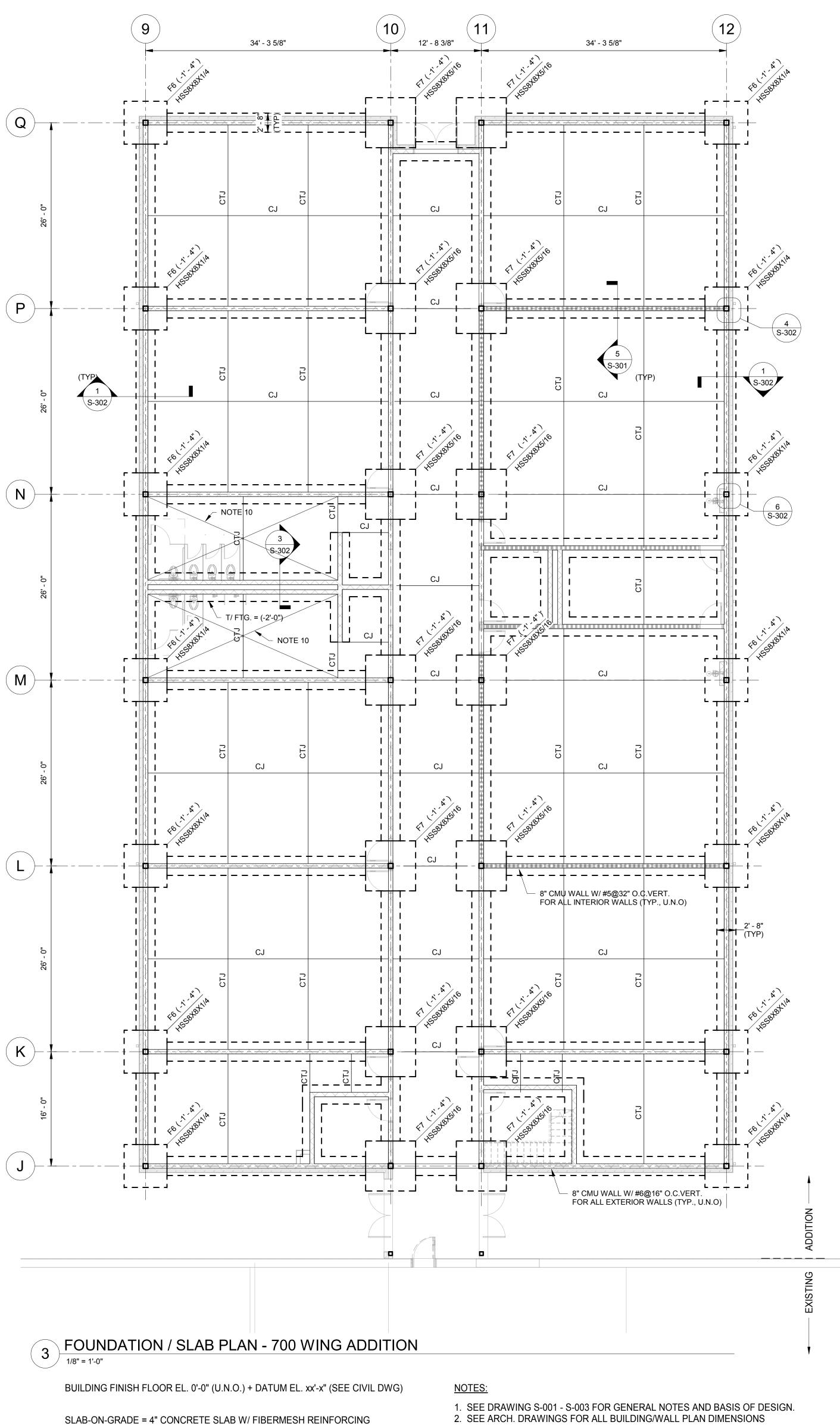




Construction Documents



2



[∽] ~ - INDICATES VERTICAL HSS BRACING, SEE DRAWING S601 CJ - INDICATES CONSTRUCTION JOINT, SEE DETAIL 1/S301 CTJ - INDICATES CONTROL JOINT, SEE DETAIL 1/S301 \$ - INDICATES STEPPED FOOTING, SEE DETAIL 4/S301

OVER 15 MIL VAPOR BARRIER AND 4" - #57 STONE BASE. (TYP, U.N.O.)

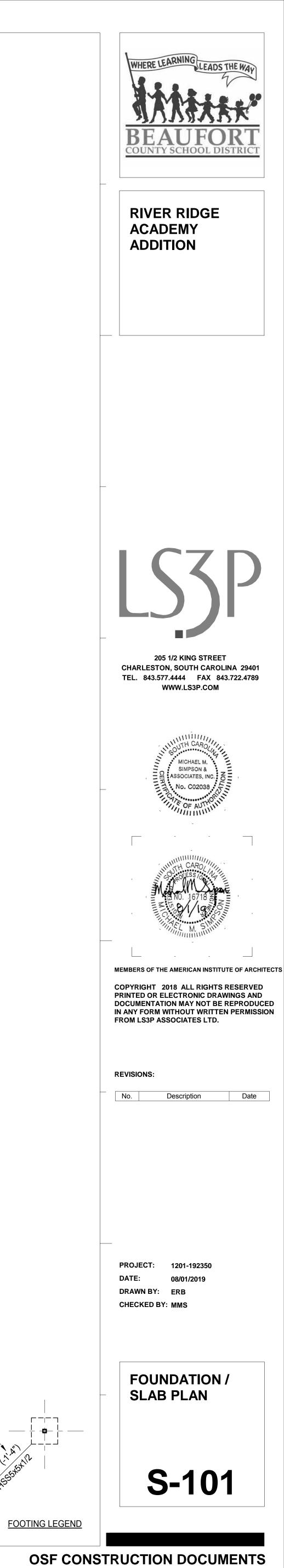
- NOT SHOWN ON STRUCTURAL DWGS.
- 3. SEE ARCH. DRAWINGS FOR SLAB EDGE DIMENSIONS. 4. ALL FOOTINGS SHALL BE CENTERED ON COLUMNS, U.N.O.
- 5. CONTINUOUS WALL FOOTING REINFORCEMENT AND TURNED DOWN GRADE BEAMS, LONG-WAY BARS, SHALL BE CONTINUOUS THRU COLUMN FOOTINGS. 6. WHERE CONTINUOUS FOOTINGS OF DIFFERENT SIZES MERGE TOGETHER, THE
- SMALLER FOOTING LONG-WAY BARS SHALL EXTEND, (TENSION LAP SPLICE), INTO THE LARGER FOOTING. 7. COORDINATE ALL SLAB RECESS LOCATIONS, SIZE AND DEPTHS W/ ARCH. DWGS.
- 8. SEE PLUMBING DRAWINGS FOR ADD'L INFORMATION. 9. PLACE CJ AT INTERIOR/EXTERIOR SLAB TRANSITION LOCATIONS.
- 10. SLOPE SLAB TO DRAIN (MIN. 1/8" SLOPE). 1" SLAB RECESS COORDINATE RECESS WITH ARCHITECTURAL DRAWINGS.

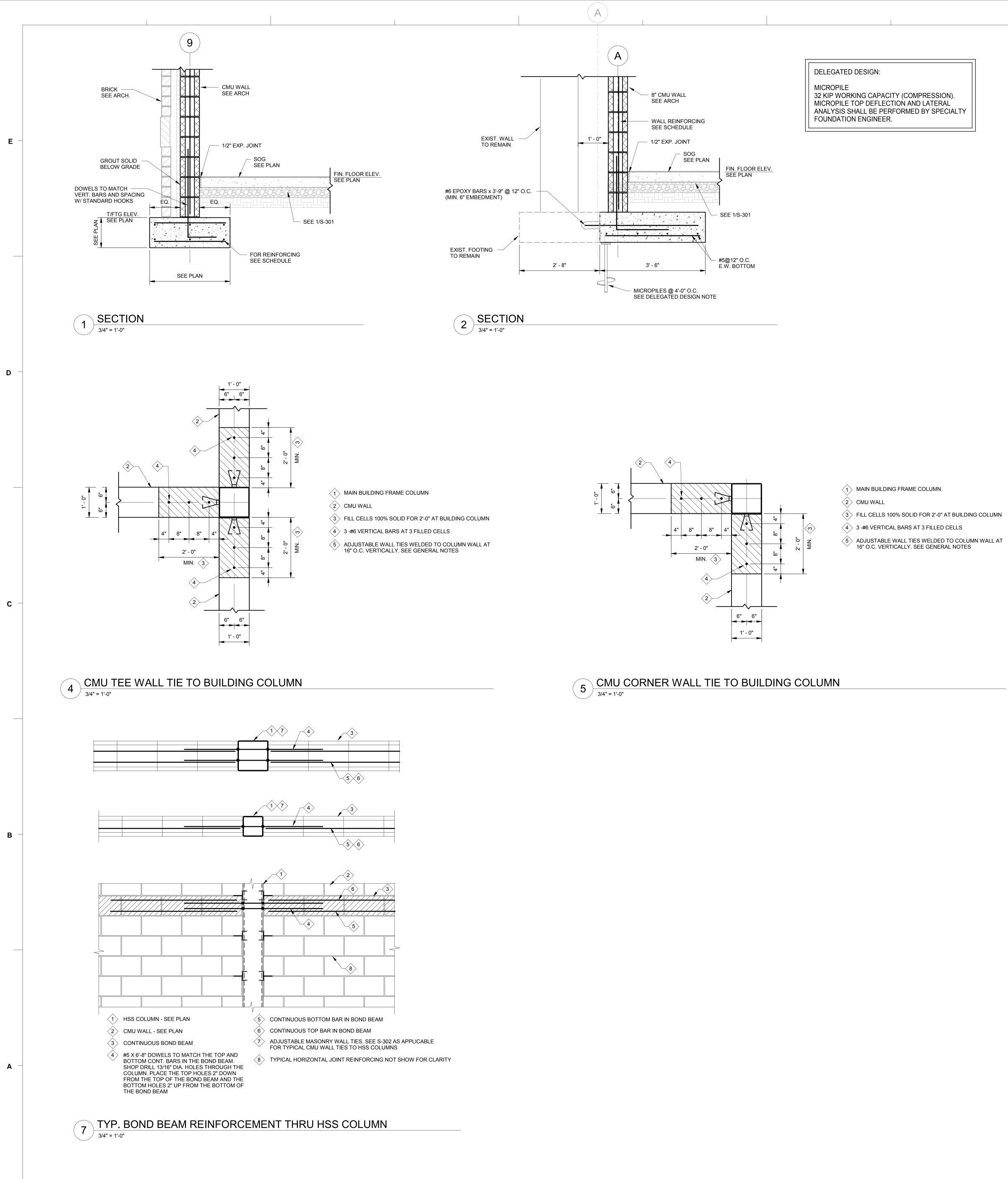
INDICATES TOP OF FOOTING ELEV. FROM FIN. FL. ELEV. 0'-0"

INDICATES FOOTING TYPE - -SEE SCHEDULE ON DWG S301

INDICATES COLUMN SIZE

(2)

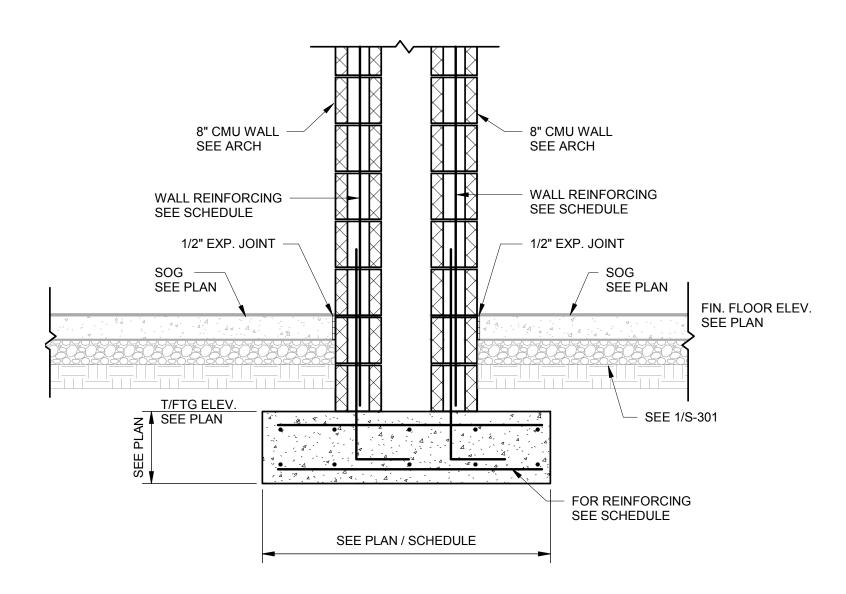




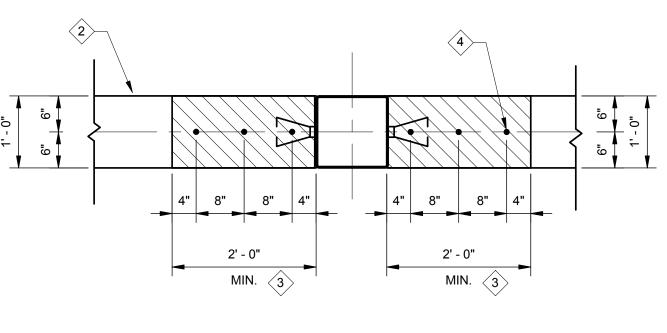
ß BIS

2

- 3 FILL CELLS 100% SOLID FOR 2'-0" AT BUILDING COLUMN



3 SECTION 3/4" = 1'-0" 3/4" = 1'-0"



A MAIN BUILDING FRAME COLUMN

2 CMU WALL

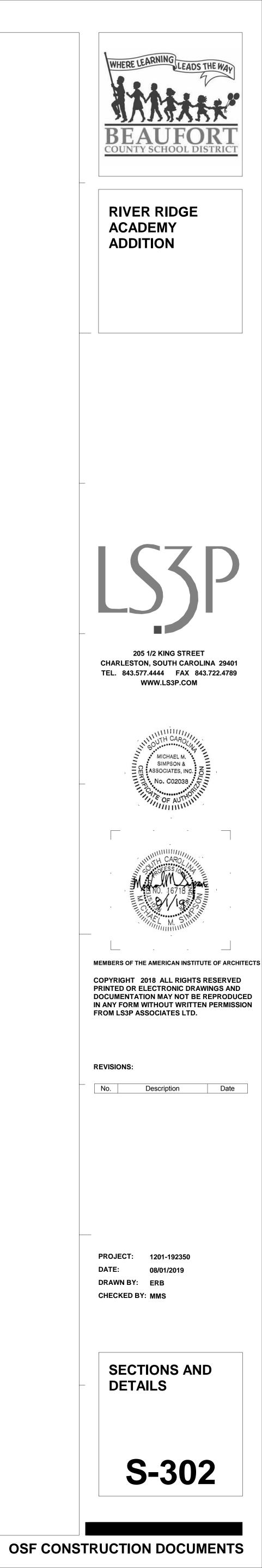
(3) FILL CELLS 100% SOLID FOR 2'-0" AT BUILDING COLUMN

6

4 3 -#6 VERTICAL BARS AT 3 FILLED CELLS

5 ADJUSTABLE WALL TIES WELDED TO COLUMN WALL AT 16" O.C. VERTICALLY. SEE GENERAL NOTES

6 CMU IN-LINE WALL TIE TO BUILDING COLUMN 3/4" = 1'-0"



Micropile Material

Exhibit A: Grout Mix Design Exhibit B: Compressive Strength Data – Pile Grout Exhibit C: Micropile Shop Drawings

Exhibit A

Grout Mix Design



Micro Pile Grout Design Mix

94 lbs. Type I / II Portland Cement (by Holcim)

5 gallons of potable water

35 pounds of FA-10 sand

Exhibit B

Compressive Strength Data – Pile Grout

GROUT COMPRESSIVE STRENGTH TEST REPORT

Report Number:EN185109.0008Service Date:08/08/18Report Date:09/06/18Revision 1 - 7-day resultsTask:Field Work/Cylinders/Testing

Palmetto Gunite Construction Company, Inc.



Project

194 East Bay St. Micropiles 194 East Bay ST Charleston, SC

Project Number: EN185109

Material Information			Sample Information			
Specified Strength:	5,000 psi @ 2	8 days	Sample Date: Sampled By:	08/08/18 David Olive	Sample Time:	
Mix ID: Supplier:	Dissit		Weather Conditions: Accumulative Yards: Sample Size:		Batch Size:	
Batch Time: Truck No.:	Plant: Ticket No.:		Sample Size. Sample Location: Placement Location:			
Field Test Data Test	Result	Specification	Form Material: Samples Plumb:	Plastic Mold Yes	No. Units: 1	
Slump (in): Grout Temp. (F):			Temperature Range:			

Laboratory Test Data

Ambient Temp. (F):

Set No.	Specimen ID	Date Received	Date Tested	Age (days)	Area (sq in)	Maximum Load (lbs)	Compressive Strength (psi)	Fracture Type	Tested By
1	1	08/10/18	08/11/18	3	12.57	67,935	5,410	2	DRC
1	2	08/10/18	08/15/18	7	12.57	81,844	6,510	3	DRC
Initial Cure: Covered with Plastic			Final Cur	e: Water S	torage Tank				

Comments:

Client

Attn: Bill Snow

PO Box 388

5330 Savannah Hwv

Ravenel, SC 29470-5451

Samples Made By: Terracon

Services: Obtain sample of grout used for production piles and cast compressive strength samples.

Terracon Rep.: David Olive **Reported To:**

Contractor:

Report Distribution:

(1) Palmetto Gunite Construction Company, Inc., Bill Snow

Inc., (1) Palmetto Gunite Construction Company, Inc., Will Snow, Jr

Reviewed By:

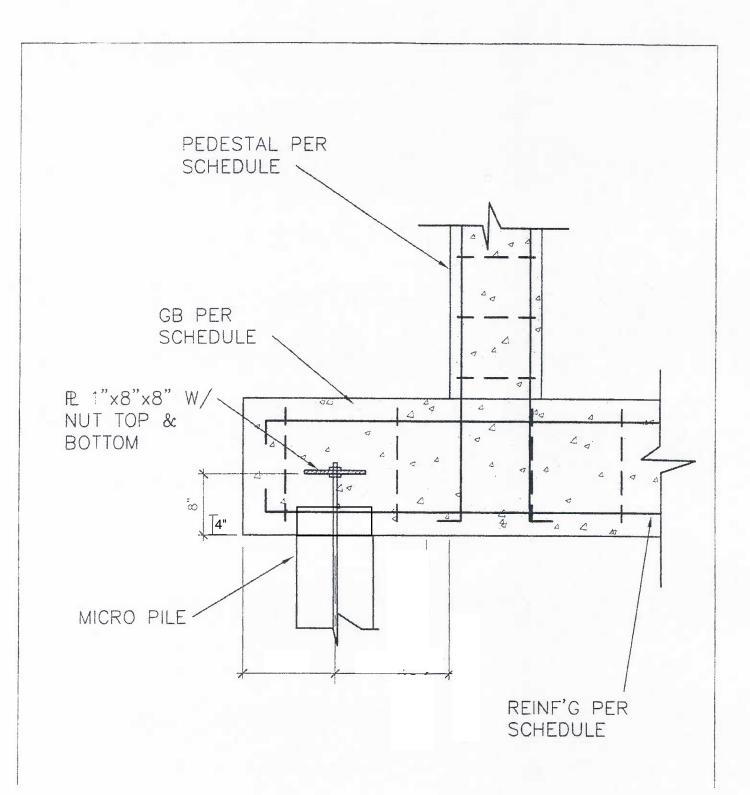
Jonathan Ard

Test Methods: ASTM C 31, ASTM C39, ASTM C143, ASTM C1019, ASTM C1064

The tests were performed in general accordance with applicable ASTM, AASHTO, or DOT test methods. This report is exclusively for the use of the client indicate above and shall not be reproduced except in full without the written consent of our company. Test results transmitted herein are only applicable to the actual sam tested at the location(s) referenced and are not necessarily indicative of the properties of other apparently similar or identical materials.

Exhibit C

Micropile Shop Drawings



Installation Procedure & Equipment



Installation Procedures

Installation

- A. One Step Drilling / Flushing / Grouting
- 1. Connect hollow reinforcing bar to swivel and thread on drill bit.
- 2. Mix sufficient flushing grout (W / C=0.70) and pump into holding tank
- 3. Start pumping to assure that grout will exit drill bit.
- 4. Start rotary drilling while pumping grout continuously out of the holding tank. Grout in holding tank shall be agitated throughout. Make sure that the grout flushes constantly out of drill hole.
- 5. Generally advance rotary drilling no faster than three to four feet per minute. Rotation speed shall be approximately 60 to 120 RPM. Work hollow reinforcing bars in and out several times for each 10 foot length of pile installed.
- 6. When final depth is reached, change W / C ratio or 0.45. Under constant rotation and working hollow reinforcing bars in and out 5 feet to 10 feet, pump final grout to replace flushing grout.

Equipment

- A. Micropile drilling equipment shall be a Bobcat #E45T4.The Bobcat shall be equipped with a skidsteer drill attachment as manufactured by WORD International, Elon, North Carolina.
- B. Grouting Equipment shall be a CG600 Pneumatic Grout Plant, as manufactured by Chem Grout Company, Le Grange Park, Illinois.

Micropile Installation Record



Micro Pile Installation Log

Project Name:		Field Supervisor:		Date:	1.35 cf/bag		Drilling Grout
Pile #	Diameter	Bar Size	# of Bags	Length	Start Time	Finish Time	# of Bags
1							
2							
3							
4							
5							
6							
7							
8							
9							
10							
11							
12							
13							
14							

<u>Notes:</u>

Micropile Layout Drawing

